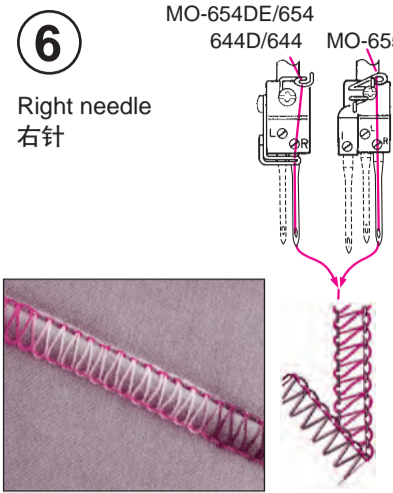
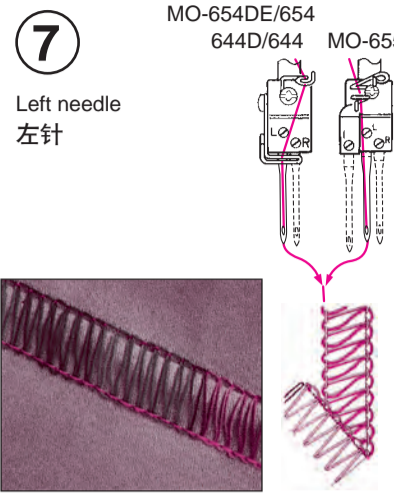
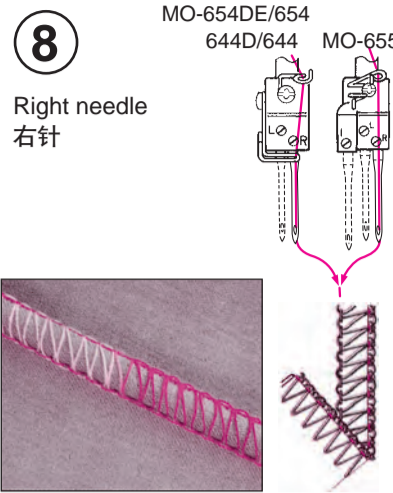
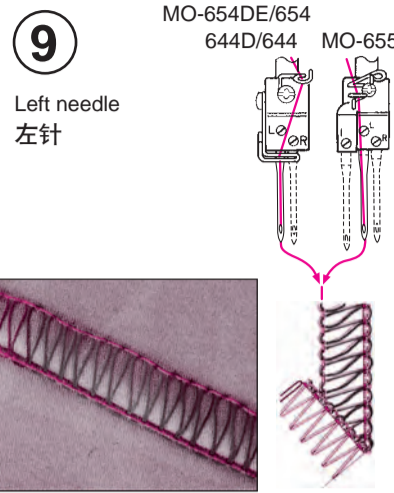
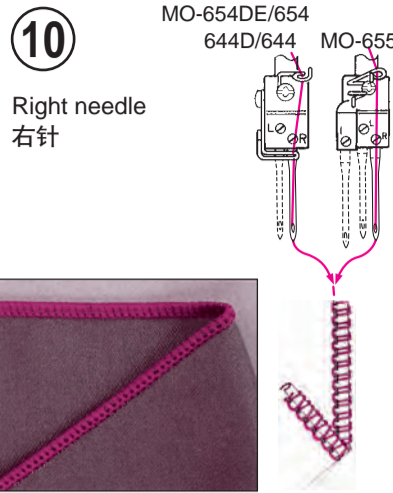
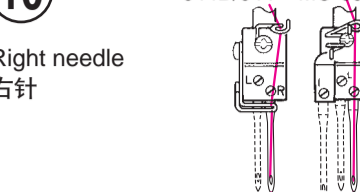





Chainstitch+Overlock 链缝+包缝		Chainstitch 链缝		Chainstitch looper thread 链缝弯针线 (MO-655)
2Needle 2机针 5Thread 5线		1Needle 1机针 2Thread 2线		
<b>16</b> Right needle+ Chainstitch needle 右针+链缝机针		<b>17</b> Left needle+Chainstitch needle 左针+链缝机针		
MO-655	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-654DE/654	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-644D/644	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-623	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

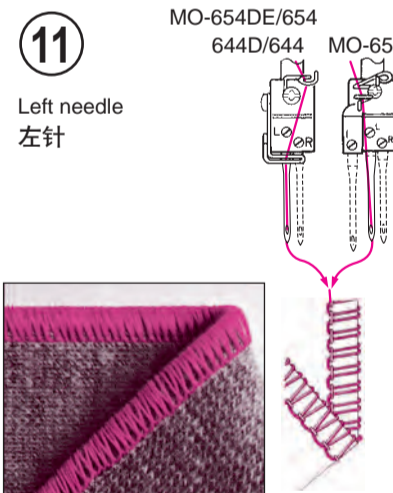
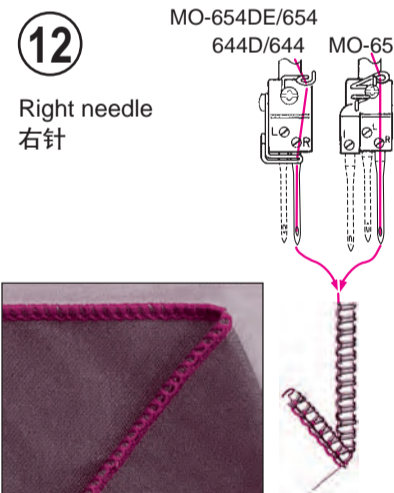
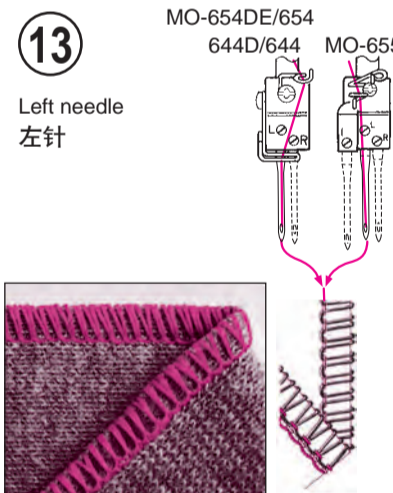
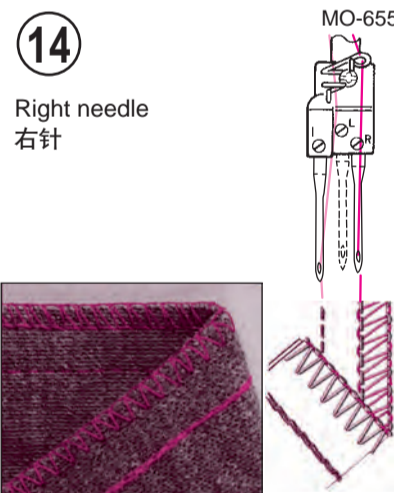
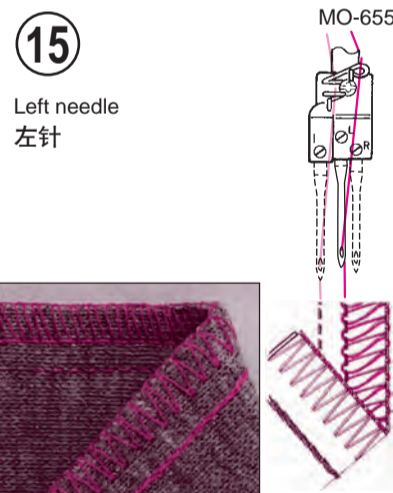
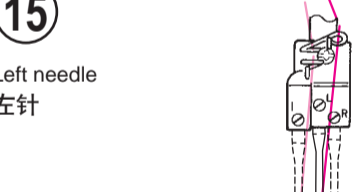
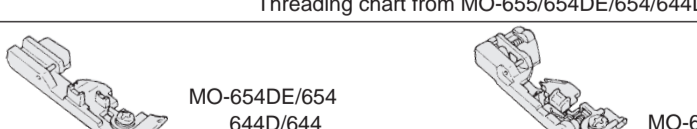
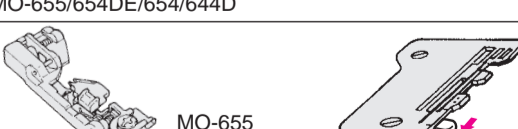
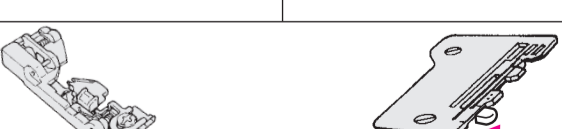
Part No. 40079819

### Quick reference 简明参考

Overcast 简易包缝		Overlock 包缝			
1Needle 1机针 2Thread 2线		1Needle 1机针 3Thread 3线		2Needle 2机针 4Thread 4线	
<b>1</b> Right nee 右针		<b>2</b> Left needle 左针	<b>3</b> Right needle 右针	<b>4</b> Left needle 左针	<b>5</b> safety 标准
Presser foot 压脚				Stitch selection knob 包缝宽度选择扳手	
MO-655	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
MO-654DE/654	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
MO-644D/644	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
MO-623	<input type="checkbox"/> (Optional 另购附件)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Flatlock 平缝					Roll hem 全卷缝		
1Needle 1机针					1Needle 1机针 2Thread 2线		
2Thread 2线		3Thread 3线		3Thread 3线		3Thread 3线	
<b>6</b> Right needle 右针 	<b>7</b> Left needle 左针 	<b>8</b> Right needle 右针 	<b>9</b> Left needle 左针 	<b>10</b> Right needle 右针 	 MO-655		
 MO-654DE/654 644D/644		 MO-655		 MO-655			
MO-655	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-654DE/654	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-644D/644	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-623	<input type="checkbox"/> (Optional 另购附件)	—	<input type="checkbox"/>	—	<input type="checkbox"/>	<input type="checkbox"/> (Optional 另购附件)	

Threading chart from MO-655/654DE/654

Roll 卷缝				Chainstitch+Overcast 安全缝+简易包缝			
1Needle 1机针				2Needle 2机针 4Thread 4线			
2Thread 2线		3Thread 3线		3Thread 3线		3Thread 3线	
<b>11</b> Left needle 左针 	<b>12</b> Right needle 右针 	<b>13</b> Left needle 左针 	<b>14</b> Right needle 右针 	<b>15</b> Left needle 左针 	 MO-655		
 MO-654DE/654 644D/644		 MO-655		 MO-655			
MO-655	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-654DE/654	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-644D/644	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
MO-623	—	<input type="checkbox"/>	—	—	—	—	

Threading chart from MO-655/654DE/654/644D